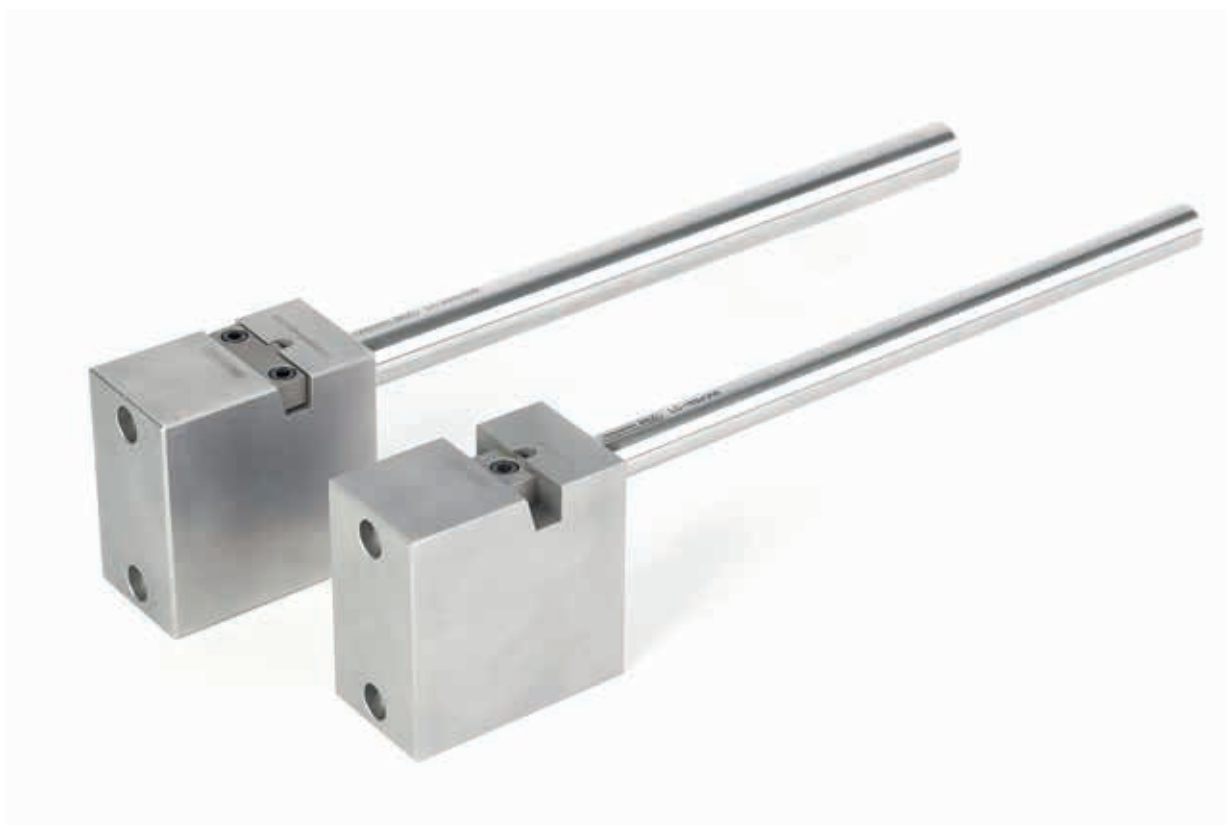
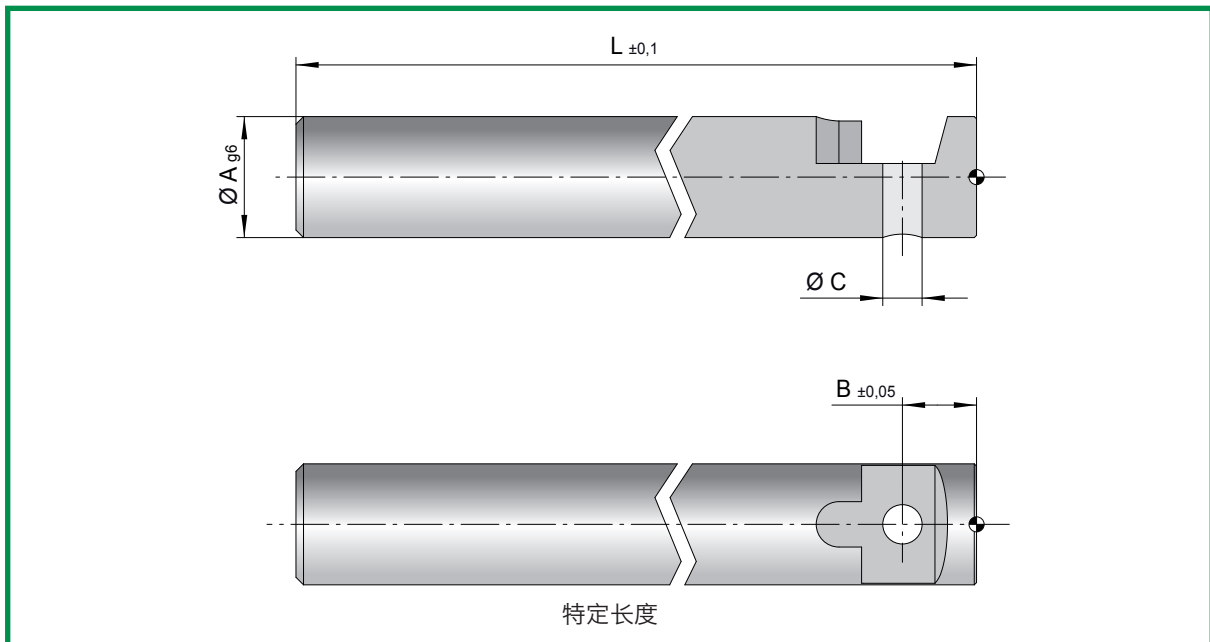


百驰

ERMANNNO BALZI



STANDARD LIFTER



编号	A	B	C	L
SLS1012300	12	9,8	5,1	300
SLS1012500	12	9,8	5,1	500
SLS1016300	16	9,8	5,1	300
SLS1016500	16	9,8	5,1	500
SLS1020300	20	9,8	5,1	300
SLS1020500	20	9,8	5,1	500
SLS1025400	25	12,8	6,1	400
SLS1025600	25	12,8	6,1	600

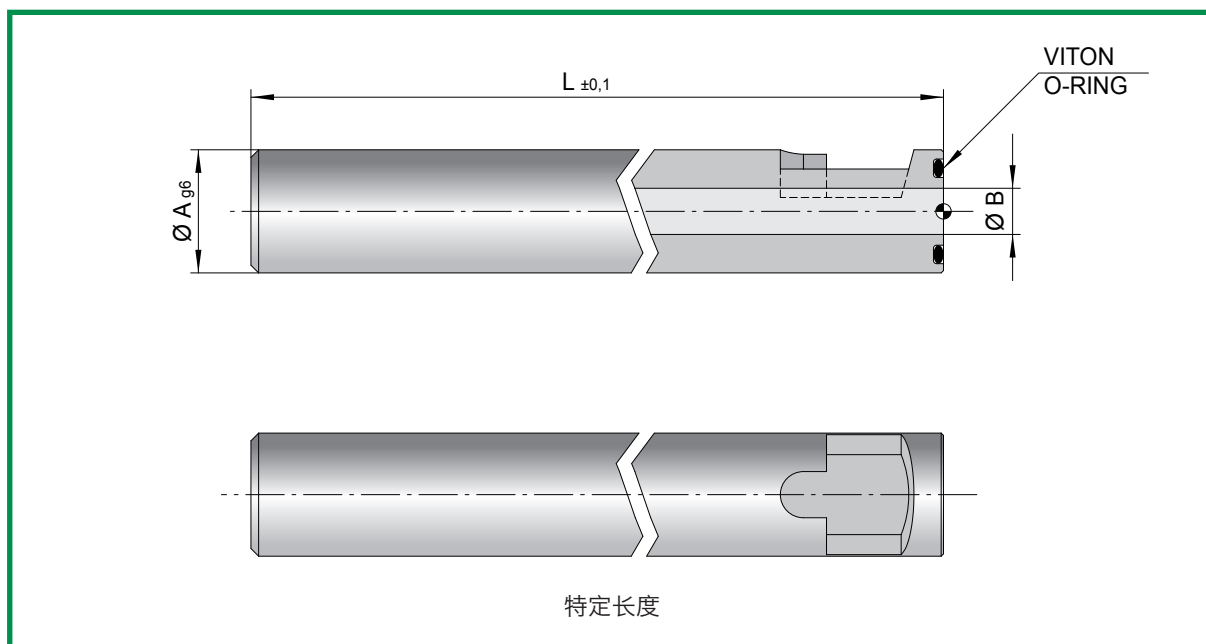
材料: 1.1213

硬度: 61-64 HRC 渗氮层厚度 1,5-2mm

编号	A	B	C	L
SLS2012300	12	9,8	5,1	300
SLS2012500	12	9,8	5,1	500
SLS2016300	16	9,8	5,1	300
SLS2016500	16	9,8	5,1	500
SLS2020300	20	9,8	5,1	300
SLS2020500	20	9,8	5,1	500
SLS2025400	25	12,8	6,1	400
SLS2025600	25	12,8	6,1	600

材料: 2343

硬度: Surface > 950 Vickers - HV 0,3

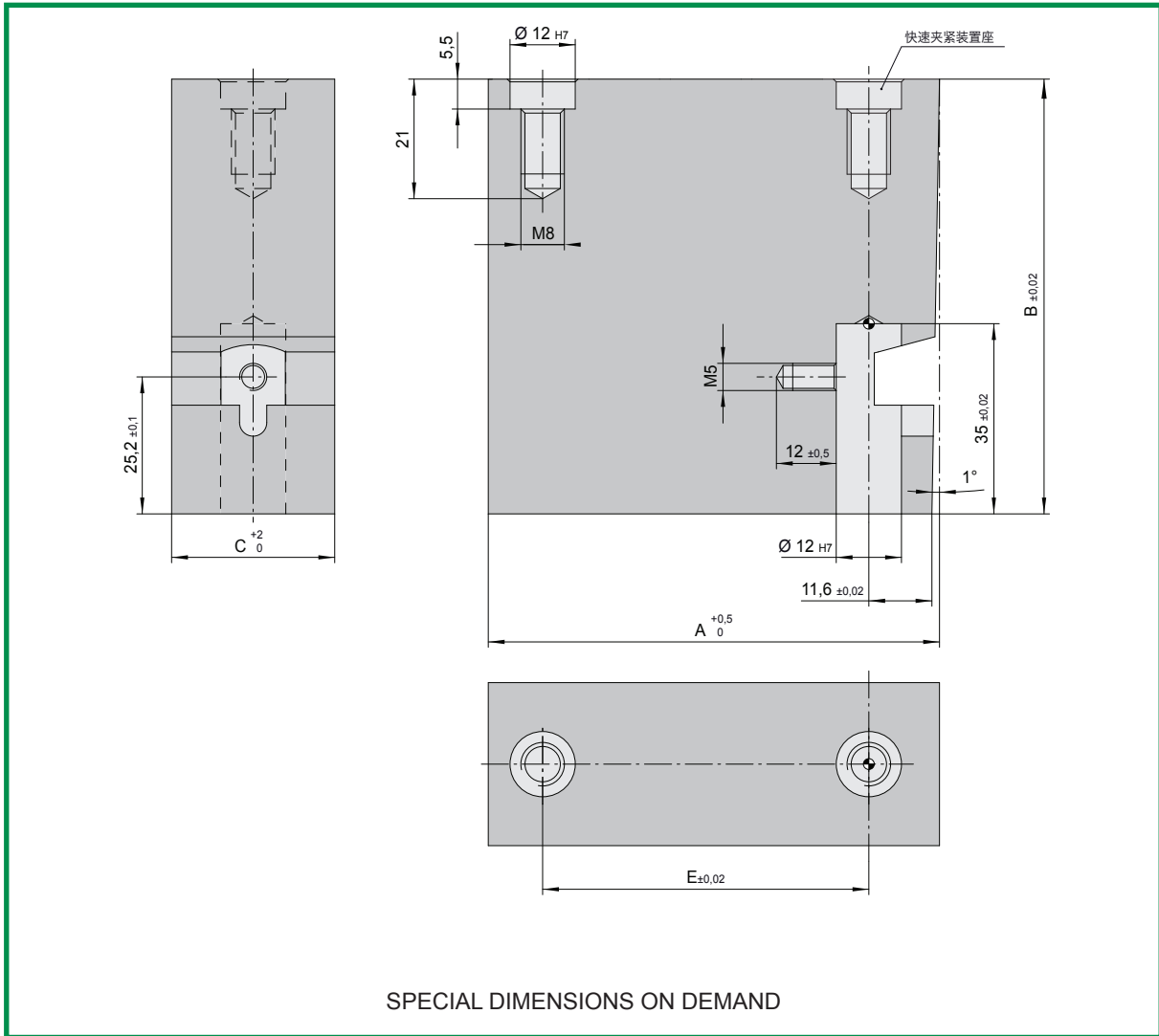


编号	A	B	L
SLSR1012300	12	6	300
SLSR1012500	12	6	500
SLSR1016300	16	6	300
SLSR1016500	16	6	500
SLSR1020300	20	8	300
SLSR1020500	20	8	500
SLSR1025400	25	8	400
SLSR1025600	25	8	600

材料: 1.1213
 硬度: 61-64 HRC 渗氮层厚度 1,5-2mm

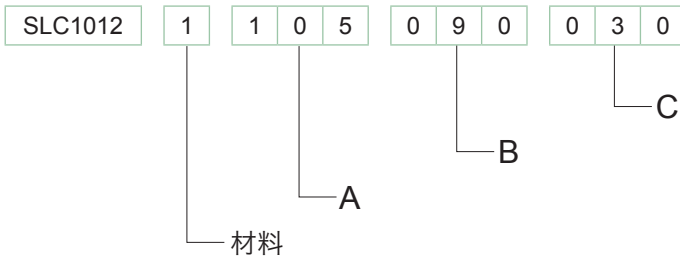
编号	A	B	L
SLSR2012300	12	6	300
SLSR2012500	12	6	500
SLSR2016300	16	6	300
SLSR2016500	16	6	500
SLSR2020300	20	8	300
SLSR2020500	20	8	500
SLSR2025400	25	8	400
SLSR2025600	25	8	600

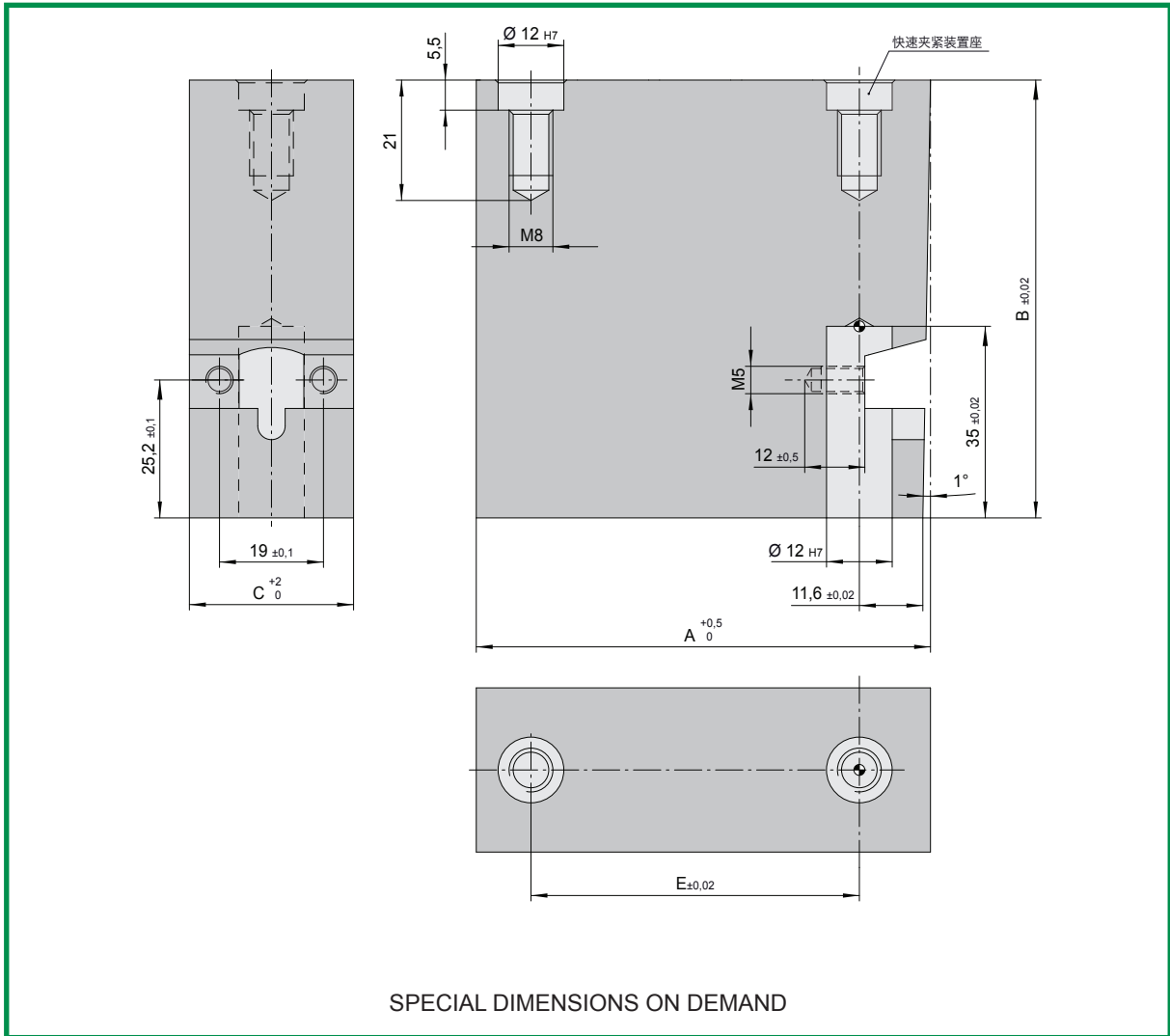
材料: 2343
 硬度: Surface > 950 Vickers - HV 0,3



编号	材料	A	E	B	C
SLC1012	1 = 1.2738 2 = 1.2343 (48+50 HRC)	70	40	70	20
		90	60	90	30
		105	80	105	40
		120		120	

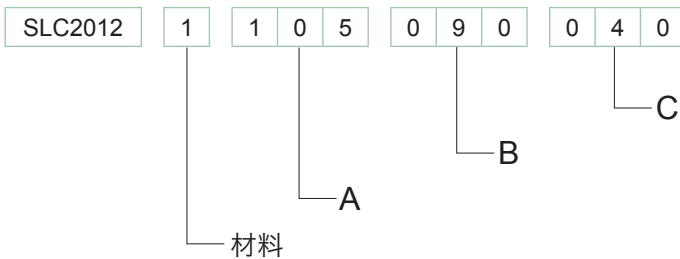
订单例:

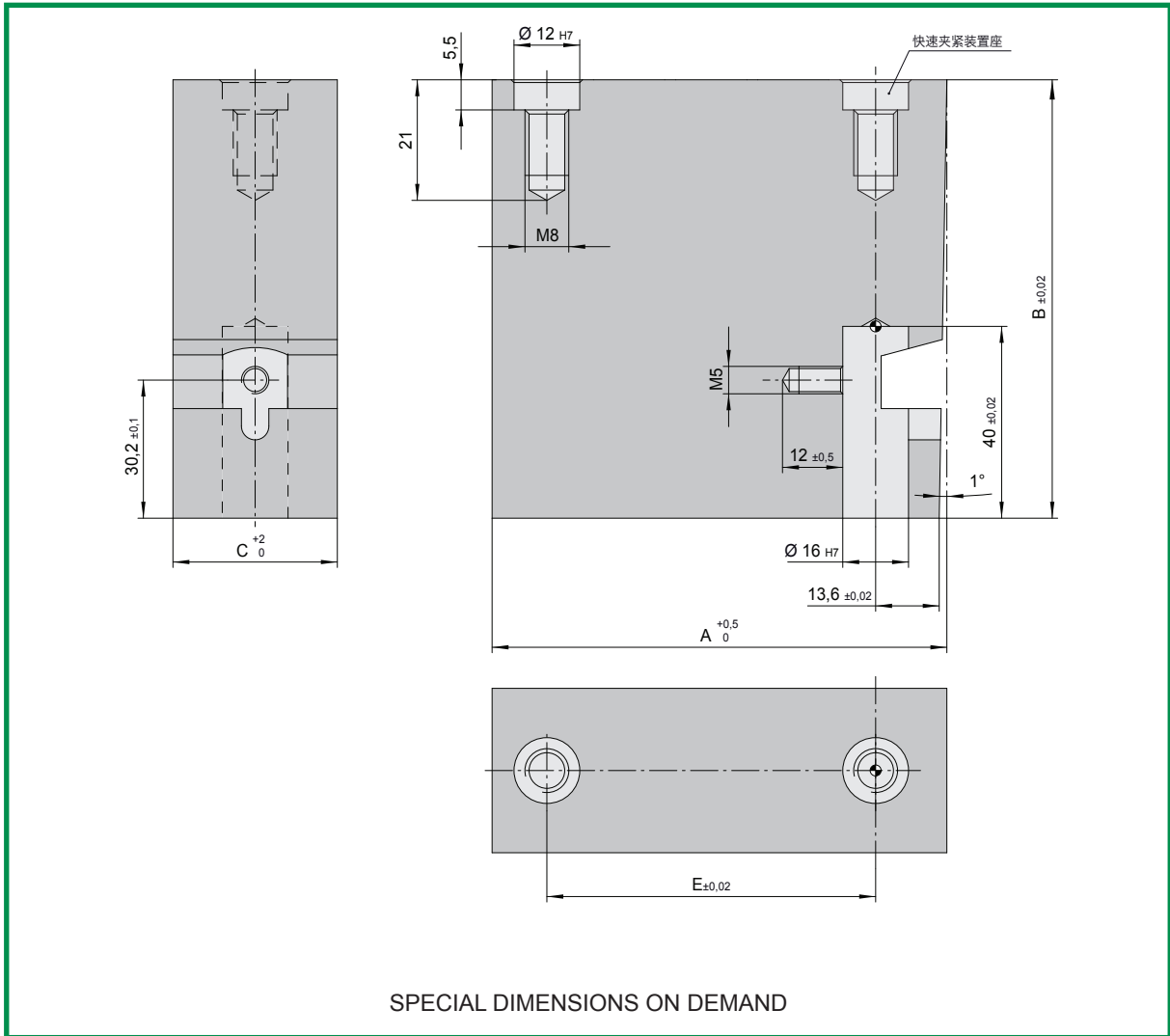




编号	材料	A	E	B	C
SLC2012	1 = 1.2738 2 = 1.2343 (48-50 HRC)	70	40	70	40
		90	60	90	
		105	80	105	
		120		120	

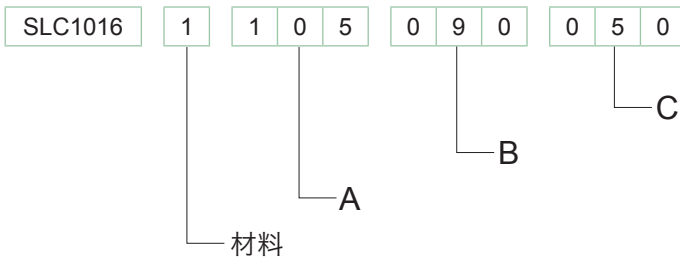
订单例:

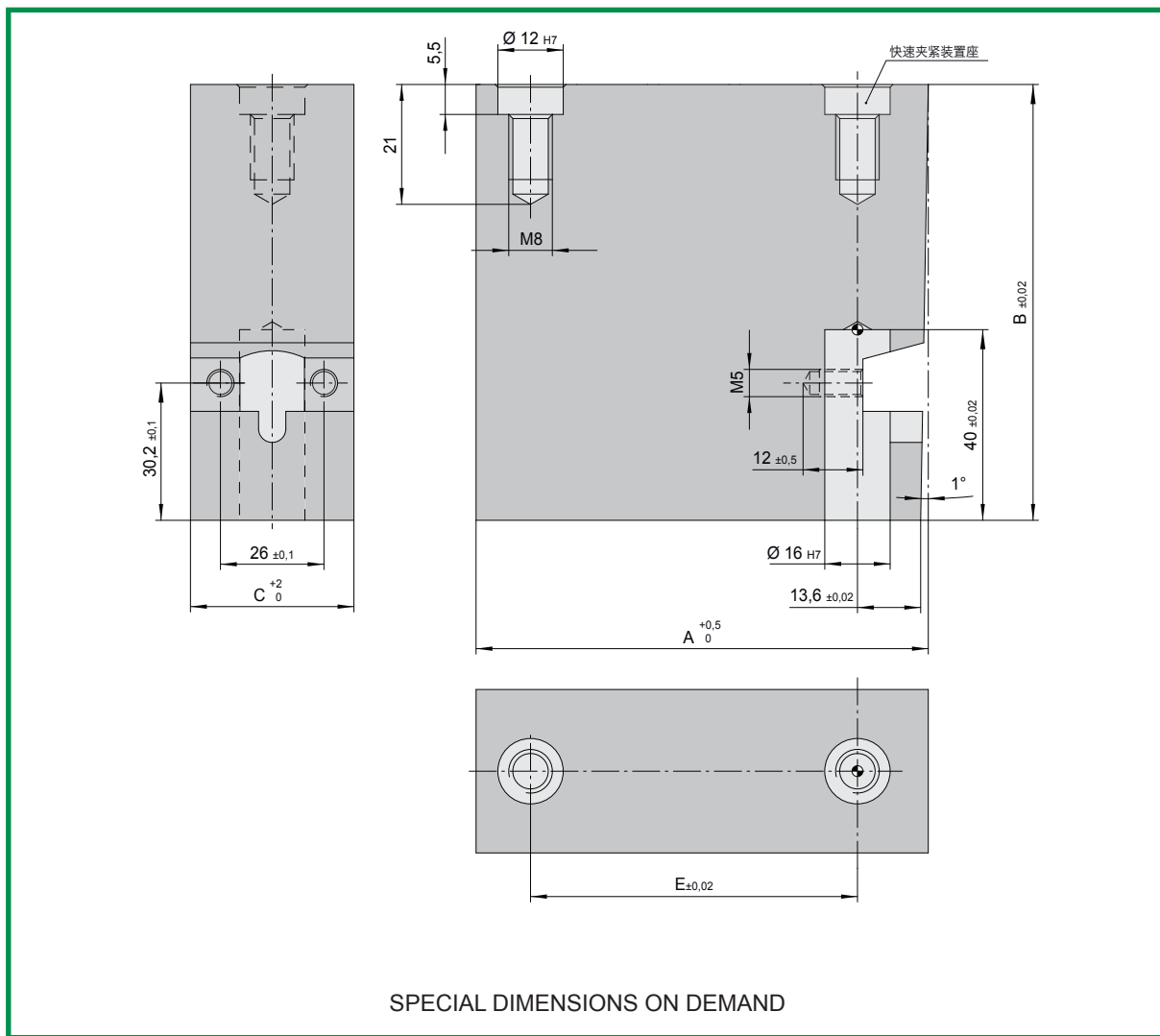




编号	材料	A	E	B	C
SLC1016	1 = 1.2738 2 = 1.2343 (48-50 HRC)	70	40	70	30
		90	60	90	40
		105	80	105	50
		120		120	60

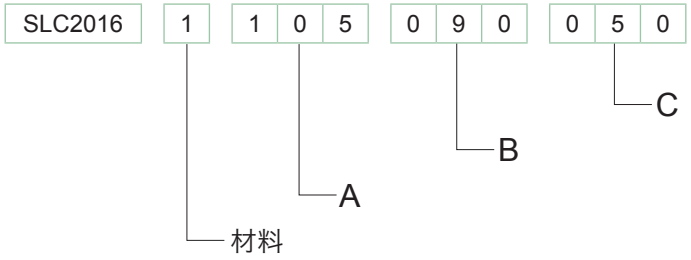
订单例:

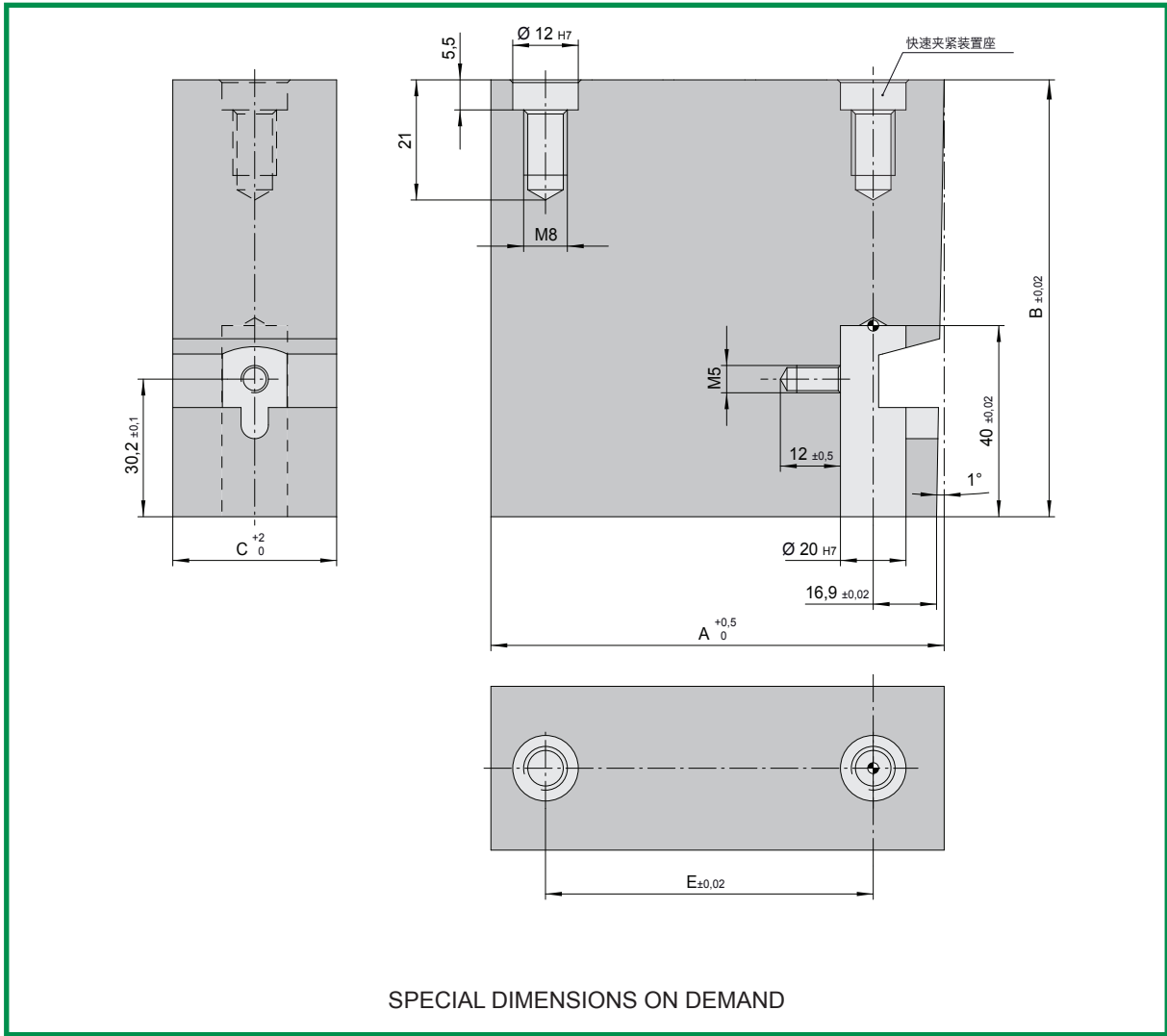




编号	材料	A	E	B	C
SLC2016	1 = 1.2738 2 = 1.2343 (48-50 HRC)	70	40	70	40
		90	60	90	50
		105	80	105	60
		120		120	

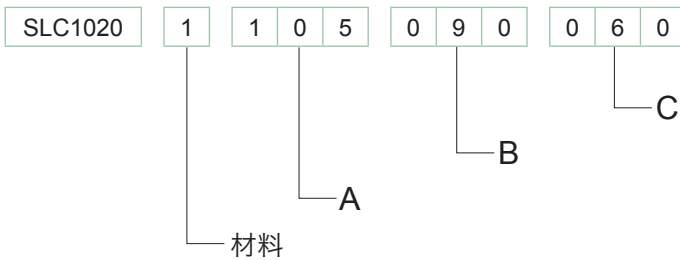
订单例:

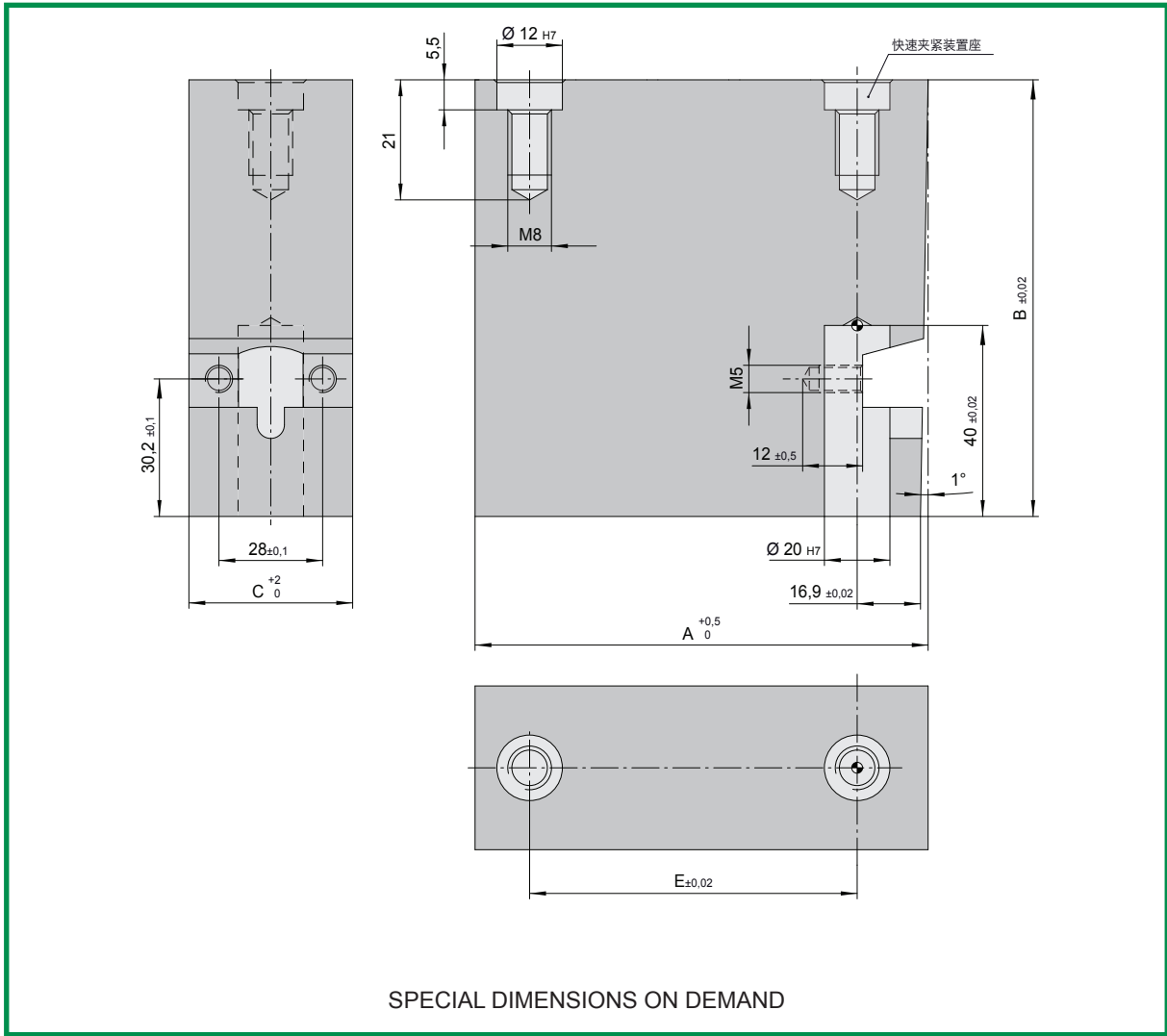




编号	材料	A	E	B	C
SLC1020	1 = 1.2738 2 = 1.2343 (48-50 HRC)	70	40	70	40
		90	60	90	50
		105		105	60
		120	80	120	70
					80

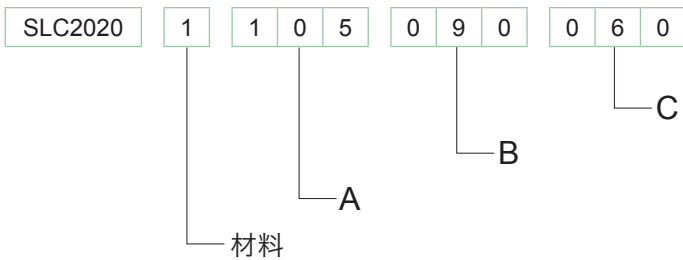
订单例:

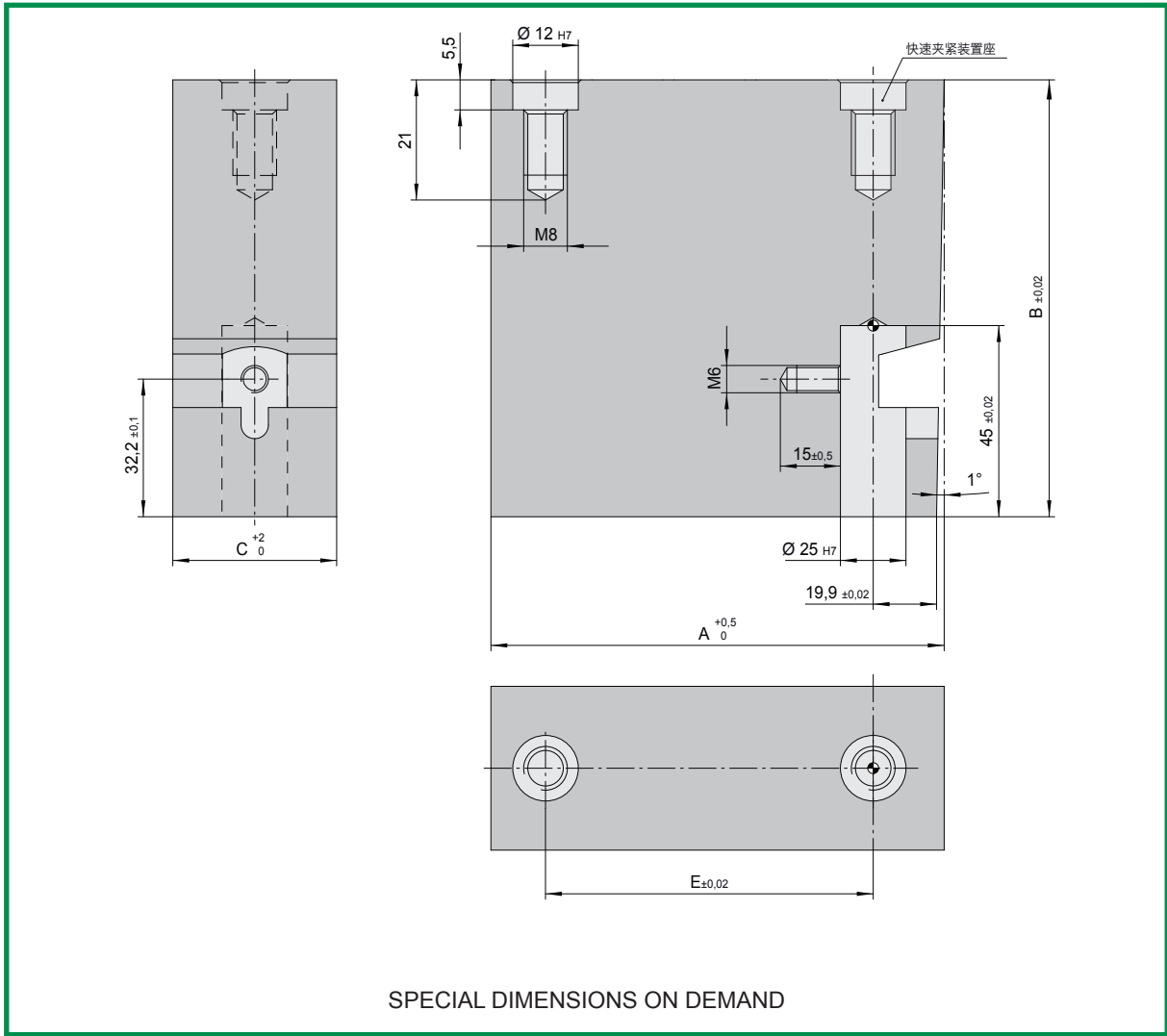




编号	材料	A	E	B	C
SLC2020	1 = 1.2738 2 = 1.2343 (48-50 HRC)	70	40	70	40
		90	60	90	50
		105		105	60
		120	80	120	70
					80

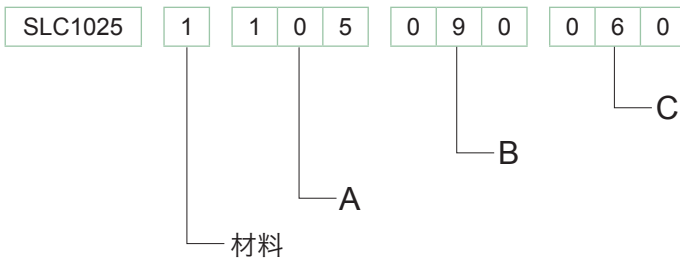
订单例:

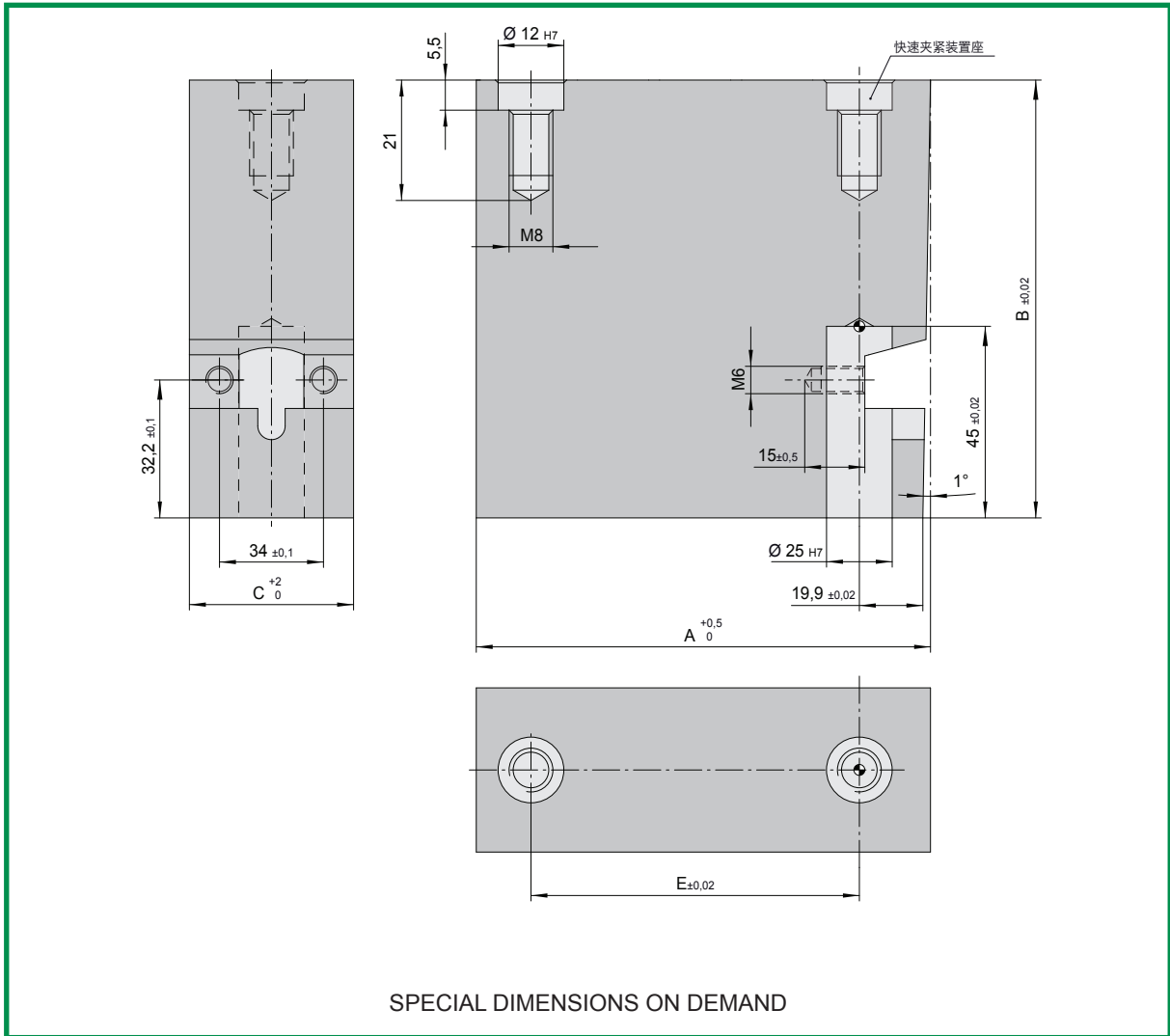




编号	材料	A	E	B	C
SLC1025	1 = 1.2738 2 = 1.2343 (48-50 HRC)	70	40	70	50
		90	60	90	60
		105		105	70
		120	80	120	80

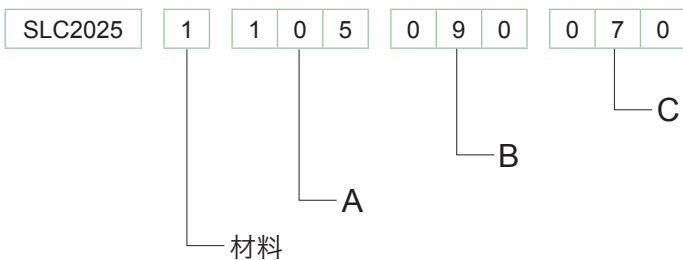
订单例:

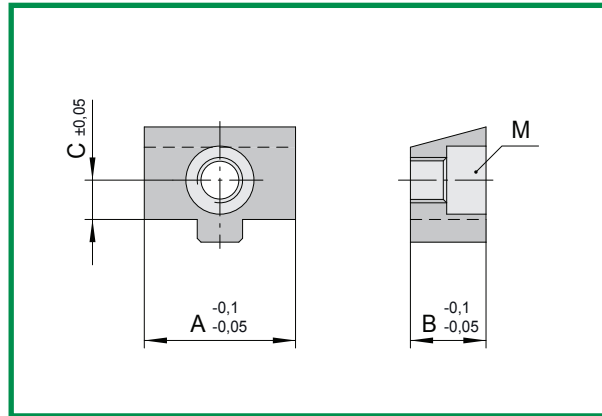




编号	材料	A	E	B	C
SLC2025	1 = 1.2738 2 = 1.2343 (48-50 HRC)	70	40	70	50
		90	60		60
		105	80		70
		120	80	90	80
			105	105	90
			120	120	100
				110	
				120	

订单例:

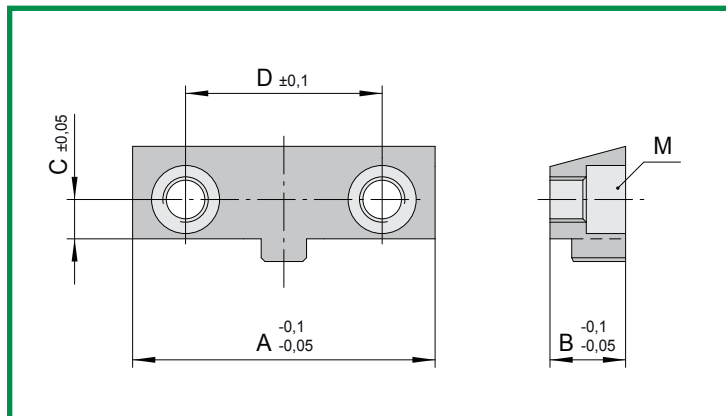




编号	A	B	C	M
SLK1012102	15	10	5,2	M5x20
SLK1016508	20	10	5,2	M5x22
SLK1020304	25	10	5,2	M5x28
SLK1025001	30	12	7,2	M6x35

材料: 1.2343

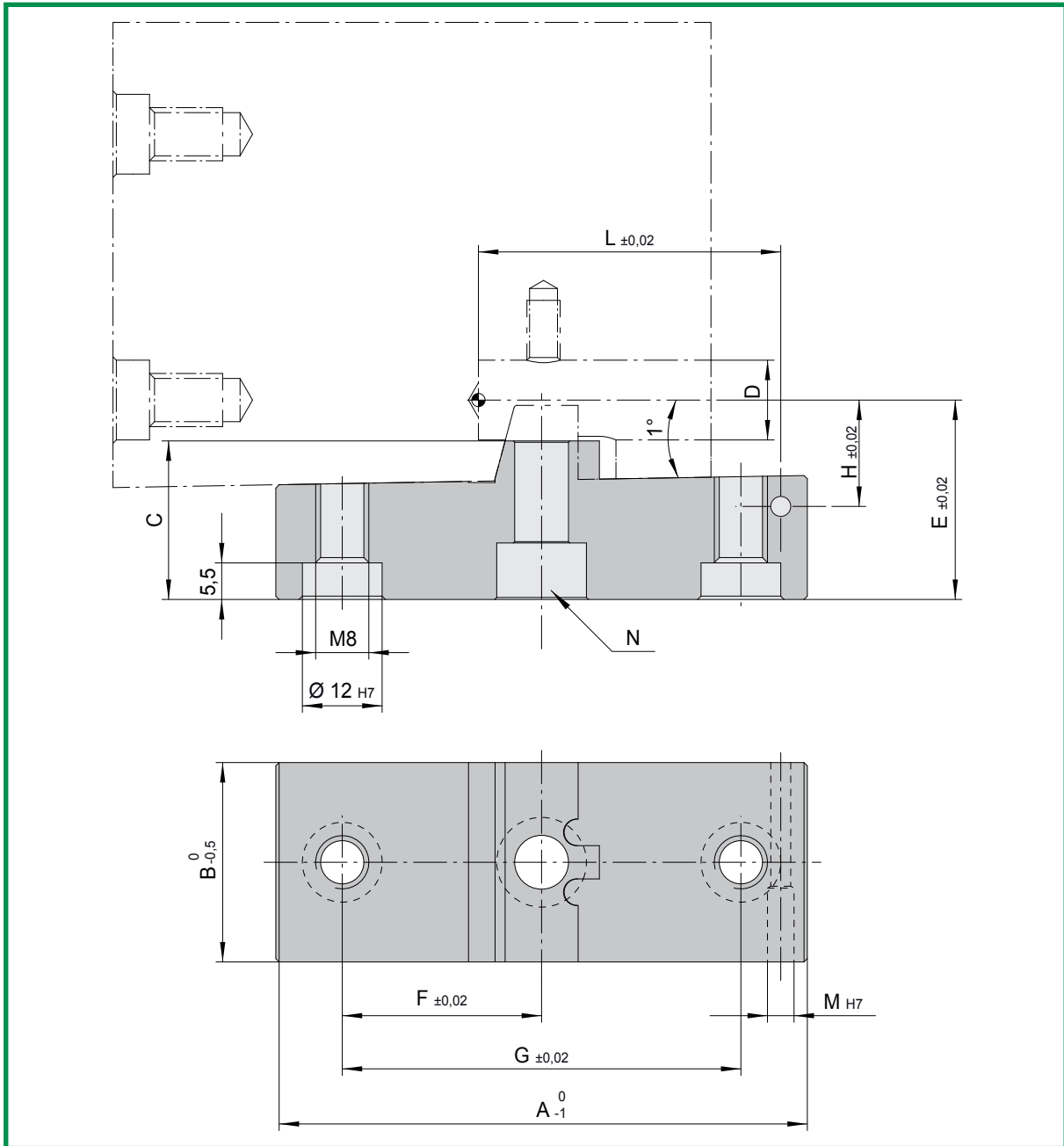
硬度: 44-46 HRC



编号	A	B	C	D	M	SLSR COMPATBLE
SLK2012102	30	10	5,2	19	M5x12	
SLK2012102R	30	10	5,2	19	M5x12	✓
SLK2016508	40	10	5,2	26	M5x12	
SLK2016508R	40	10	5,2	26	M5x12	✓
SLK2020304	40	10	5,2	28	M5x12	✓
SLK2025001	50	12	7,2	34	M6x16	✓

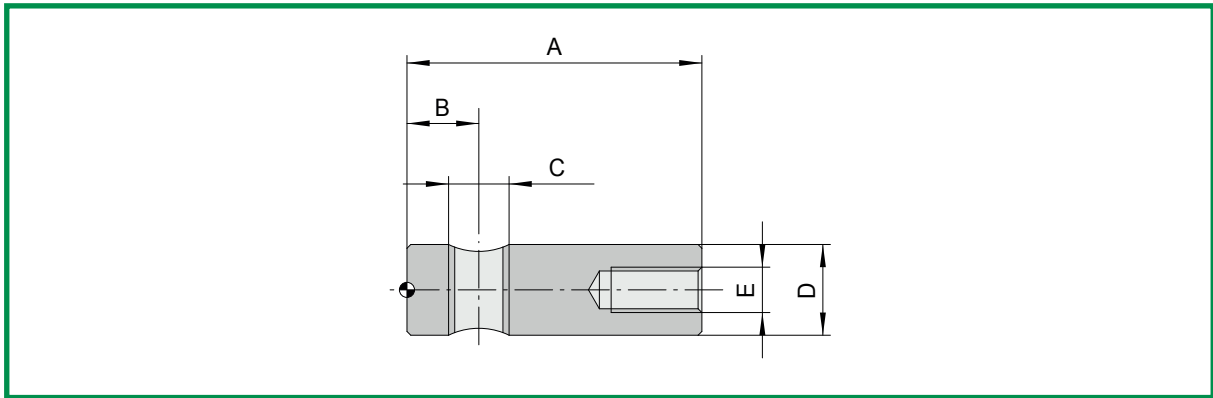
材料: 1.2343

硬度: 44-46 HRC



编号	A	B	C	D	E	F	G	H	L	M	N
SLD012102	85	30	28,8	12	35	30	60	20	47,5	6	M8x30
SLD016508	85	40	28,8	16	37	30	60	22	47,5	6	M8x35
SLD020304	85	40	28,8	20	39	30	60	24	47,5	6	M8x35
SLD025001	85	50	29,3	25	42	30	60	27	51	6	M10x40

材料: 1.1191



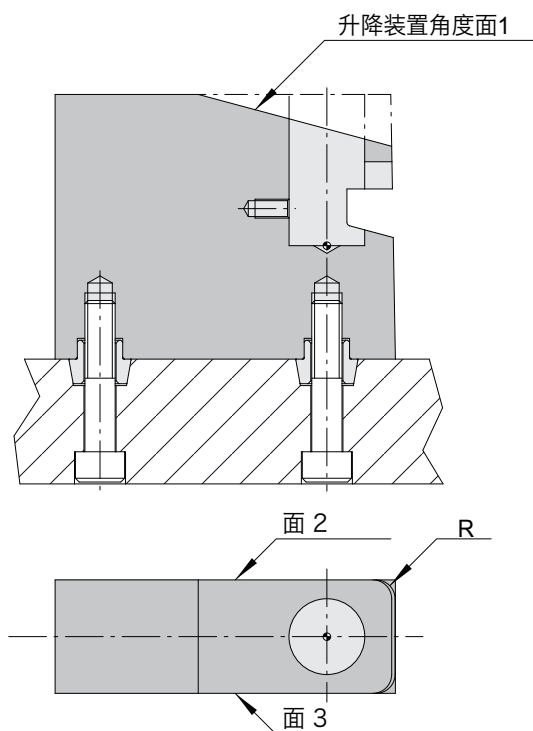
编号	A	B	C	D	E
SLP012	34	9,5	M8	12	M6
SLP016	39	9,5	M8	16	M6
SLP020	39	9,5	M8	20	M6
SLP025	44	13	M10	25	M6

材料: 1.7225

两步加工法

STEP 1

3轴和5轴数控铣床：用虎钳和快速夹紧装置固定，再加工所有可用面

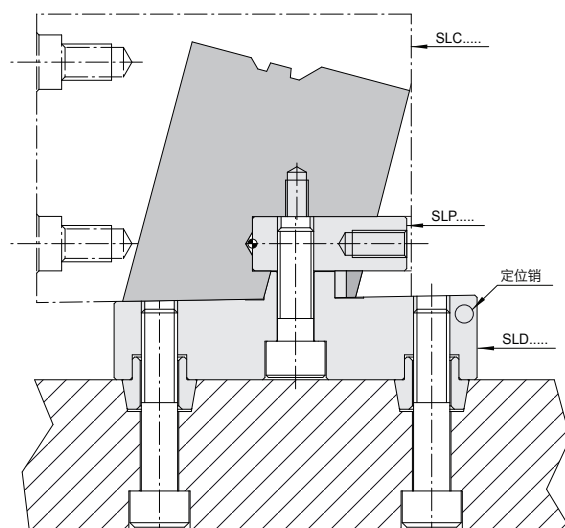


STEP 2

使用合适的垫块代码SLD...可以轻松地完成剩余面的加工.....

一旦将机身固定到垫块上，就可以按照以下步骤进行：

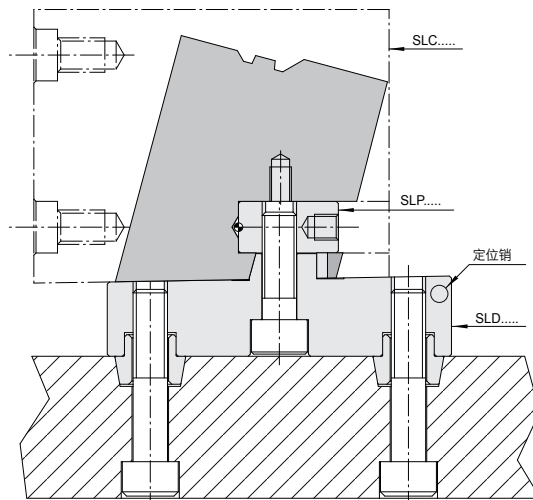
- 3轴铣床：用虎钳夹紧，并通过定位销进行工件的调零
- 5轴铣床：通过虎钳或快速夹紧装置固定，工件可自动调零



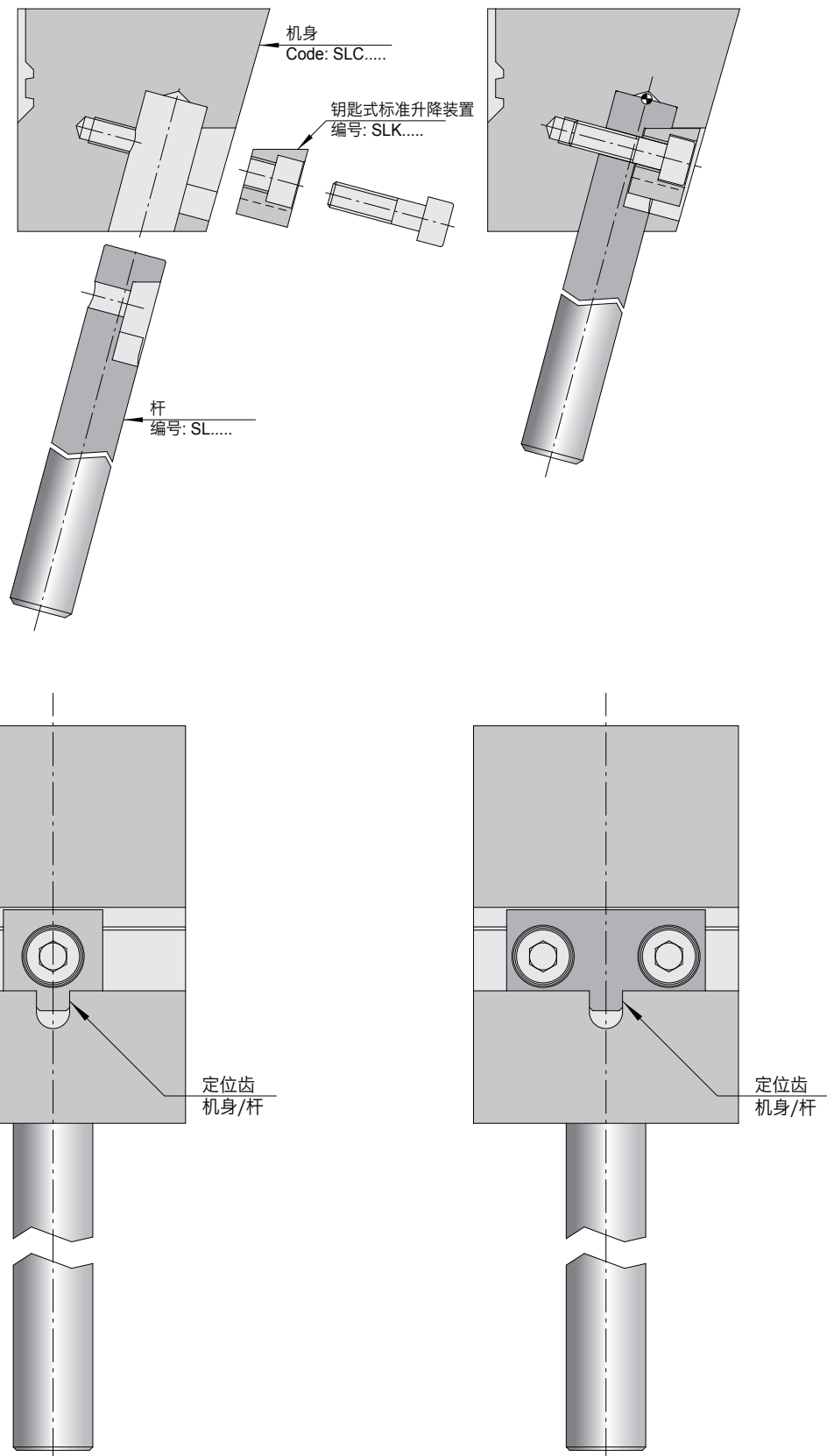
步加工法

5轴铣床还可以让升降装置机身一步成形:

- 组装标准升降装置机身SLC ...带垫块SLD ...使用锁定销SLP
- 用虎钳或快速夹紧装置固定, 再铣削机身



钥匙和固定螺钉的设计，可以轻松、精确和安全地安装机身和杆。





ERMANNNO BALZI

Viale Enrico Mattei, 13
25080 Mazzano (Brescia)
Tel: +39 0302120868
E-mail: info@ermannnobalzi.com



宁波百驰贸易有限公司
地址: 宁波市鄞州区金达路688号4楼406室
電話: (+86)-574-89119140
傳真: (+86)-574-89119141
Ningbo Balzi Trading Company, Ltd
mould parts and components
Room 406, 4th floor,
No. 688 Jinda Road, 315100,
Yinzhou District, Ningbo
Phone (+86)-574-89119140
Fax (+86)-574-89119141
Contact person: (English speaking)
Stefano Osellame
E-mail: stefano.osellame@ermannnobalzi.com
Contact person (普通话和英语):
Alice
E-mail: infochina@ermannnobalzi.com